

1. Sawing

1.1 Solid wood cutting along grain

1.1.3 Circular sawblades without wiper teeth



Lamellae cuts - horizontal spindle

Application:

For cutting along grain - glueable middle and lamellae cuts on horizontal spindles.

Machine:

Single blade, multi blade saws as well as saws and moulders with one or two spindles.

Workpiece material:

Softwood and hardwood, dry up to 10% wood moisture content.

Technical information:

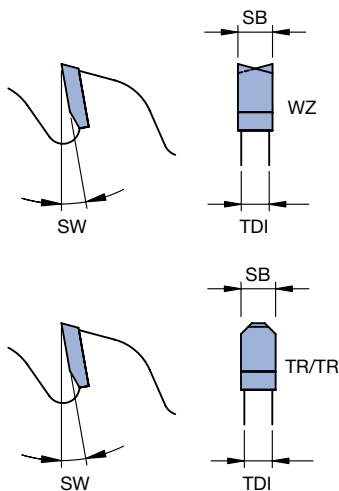
Special tooth geometry for glueable cutting surface. Noise reducing design by irregular tooth pitch. Tool body without recess. Higher cutting performance and less resin build up by special coated tool body.



Lamellae cuts on horizontal spindles

WK 100 2, WK 150 2, WK 152 2, WK 158 2

Machine	D	SB	TDI	BO	BO _{max}	NLA	DKN	Z	ZF	SW	WSS	ID
	mm	mm	mm	mm	mm	mm	mm			°		
	180	2.2	1.4	30	60	3/10/75		18	FZ	15	■	165300 ●
	180	2.4	1.6	30	60	3/10/75		24	FZ	15	■	165301 ●
	200	2.4	1.6	30	60	3/10/75		18	FZ	15	■	165302 ●
	200	2.4	1.6	30	60	3/10/75		24	FZ	15	■	165303 ●
	225	2.4	1.6	30	60	3/10/75		24	FZ	15	■	165304 ●
	225	2.8	2.0	30	60	3/10/75		24	FZ	15	■	165305 ●
	240	2.8	2.0	40	60	3/10/75		24	FZ	15	■	165306 ●
Raimann 250	2.4	1.6	80			6/5.5/91	19/89	40	WZ	15	■	165309 ●
						4/6.6/95	13/89					
						2/13/100						
	250	2.8	2.0	30	100	3/10/75		24	FZ	15	■	165307 ●
	250	2.8	2.0	70	100		21/80	24	FZ	15	■	165308 ●
Raimann 300	2.8	1.8	80			6/5.5/91	19/89	28	WZFA	15	■	165310 ●
						4/6.6/95	13/89					
						2/13/100						
Raimann 300	2.8	1.8	80			6/5.5/91	19/89	48	TR/TR	15	■	165311 ●
						4/6.6/95	13/89					
						2/13/100						
Raimann 300	3.4	2.2	80			6/5.5/91	19/89	28	FZ	15	■	165312 ●
						4/6.6/95	13/89					
						2/13/100						
Raimann 300	4.0	2.8	80			6/5.5/91	19/89	28	TR/TR	15	■	165313 ●
						4/6.6/95	13/89					
						2/13/100						
Raimann 300	4.0	2.8	80			6/5.5/91	19/89	48	TR/TR	15	■	165314 ●
						4/6.6/95	13/89					
						2/13/100						



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