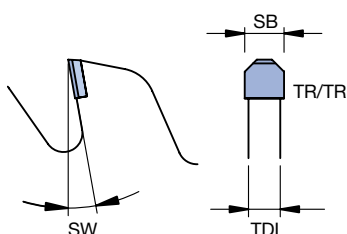


1. Sawing



1. Sawing



Sizing of single boards and stacks of boards *Excellent*

Application:

For panel sizing of single boards and stacks of boards with scoring.

Machine:

Panel sizing saws with scoring unit and pressure beam.

Workpiece material:

Chipboard and fibre materials plastic coated, duroplastics (compact laminate panels, e.g. HPL), fibre reinforced materials (e.g. GFRP, CFRP).

Technical information:

DP tipped for long tool life. Irregular tooth pitch for better running. **Excellent** design with plastic filled laser ornaments for damping vibration and noise reduction.

Panel sizing sawblade TR/TR, Diamaster PLUS

WK 278 2, WK 858 2

Machine	D	SB	TDI	BO	NLA	Z	ZF	SW	WSS	ID
	mm	mm	mm	mm	mm			°		
Homag	300	4.4	3.2	30	KNL	60	TR/TR	15	■ ■ ■ ■ ■	190706 ●
Holz-Her, Mayer, Schelling	308	3.2	2.4	60	2/14/100	96	TR/TR	10	■ ■ ■ ■ ■	190746 ●
	350	4.4	3.2	30	KNL	72	TR/TR	15	■ ■ ■ ■ ■	190707 ●
Homag	350	4.4	3.2	60	2/14/100	72	TR/TR	15	■ ■ ■ ■ ■	190708 ●
					2/14/125					
Homag	380	4.4	3.2	60	2/14/100	72	TR/TR	15	■ ■ ■ ■ ■	190709 ●
					2/14/125					
Homag	380	4.8	3.5	60	2/14/100	72	TR/TR	15	■ ■ ■ ■ ■	190710 ●
					2/14/125					
Mayer, Schelling	400	4.4	3.2	30	KNL	72	TR/TR	15	■ ■ ■ ■ ■	190711 ●
					2/13/94					
Homag	450	4.8	3.5	60	2/14/125	72	TR/TR	15	■ ■ ■ ■ ■	190712 ●
					2/19/120					

Cross and mitre cuts in finish cut quality *Excellent* - GlossCut

Application:

For trimming and mitre cutting.

Machine:

Cross, trimming, mitre and cross cutting twin saws.

Workpiece material:

Non-ferrous metal or plastic profiles, coated and lacquered.

Technical information:

Cutting face with two different cutting angles for smooth surfaces and tear-free cutting edges. **Excellent** design with plastic filled laser ornaments for vibration damping and reduction of noise level.

Circular sawblade GlossCut

WK 377 2

D	SB	TDI	BO	NLA	Z	ZF	WSS	ID
mm	mm	mm	mm	mm				
300	3.0	2.4	30	KNL	72	FZFA/FZFA	■ ■	161005 ●
300	3.0	2.4	30	KNL	96	FZFA/FZFA	■ ■	161006 ●
350	3.5	2.8	30	KNL	96	FZFA/FZFA	■ ■	161007 ●

Further GlossCut dimensions suitable for portable and semi-stationary machines - see section Portable Saws and Table-Top Machines.

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