

## 1.4 Panel sizing

### 1.4.5 Scoring sawblades - softforming / postforming



#### Scoring sawblade - softforming / postforming

##### Application:

For scoring with feed at high feed rates and deep cutting depths.

##### Machine:

Panel sizing saws with adjustable soft and postforming units and pressure beam.

##### Workpiece material:

Chipboard and fibre materials paper and plastic coated.

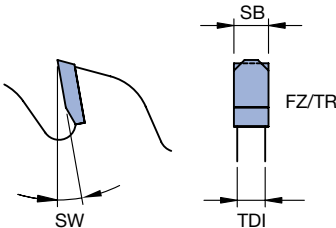
##### Technical information:

Tooth shape according to machine manufacturers' specification.

#### Circular sawblade FZ/TR

WK 852 2

Machine	D	SB	TDI	BO	NLA	Z	ZF	SW	$n_{max}$	WSS	ID
	mm	mm	mm	mm	mm			°	min <sup>-1</sup>		
	220	3.35	2.5	30		48	FZ/TR	10	10400	■	165676 ●
	250	4.55	3.2	30	2/10/60	48	FZ/TR	10	9100	■	165677 ●
Holz-Her	280	4.55	3.2	30	2/10/60	60	FZ/TR	10	8100	■	165678 ●
Homag	280	3.45	2.4	45		60	FZ/TR	10	8100	■	165675 ●
Homag	350	4.55	3.2	75		72	FZ/TR	10	6500	■	165679 ●
	450	4.8	3.5	30	2/10/60	72	FZ/TR	10	4200	■	165680 ●



#### Circular sawblade WZFA

WK 251 2, WK 851 2

Machine	D	SB	TDI	BO	NLA	Z	ZF	SW	$n_{max}$	WSS	ID
	mm	mm	mm	mm	mm			°	min <sup>-1</sup>		
	180	4.55	3.2	30		36	WZFA	10	12700	■	165681 ●
Schelling	300	4.55	3.2	30	2/11/73	72	WZFA	10	7600	■	165682 ●
					2/13/94						
Selco	300	4.55	3.2	65	2/9/110	72	WZFA	10	7600	■	165683 ●

#### Sizing with scoring *Premium*

##### Application:

For sizing and trimming with scoring.

##### Machine:

Table and sizing saws, vertical panel sizing saws with scoring unit.

##### Workpiece material:

Chipboard and fibre materials, paper and plastic coated.

##### Technical information:

**Premium** design with vibration damping laser ornaments. Marked dimensions with irregular tooth pitch (UT).

#### Circular sawblade

WK 852 2

D	SB	TDI	BO	NLA	Z	ZF	Type	SW	WSS	ID
mm	mm	mm	mm	mm				°		
220	3.2	2.2	30	KNL	64	FZ/TR		10	■	163000 ●
250	3.2	2.2	30	KNL	60	FZ/TR	UT	10	■	163002 ●
250	3.2	2.2	30	KNL	80	FZ/TR		10	■	163003 ●
280	3.2	2.2	30	KNL	60	FZ/TR	UT	10	■	163004 ●
300	3.2	2.2	30	KNL	72	FZ/TR	UT	10	■	163005 ●
300	3.2	2.2	30	KNL	96	FZ/TR		10	■	163006 ●
350	3.5	2.5	30	KNL	84	FZ/TR	UT	10	■	163007 ●
350	3.5	2.5	30	KNL	108	FZ/TR		10	■	163008 ●



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