



Grooving on CNC machining centres

Application:

For grooving.

Machine:

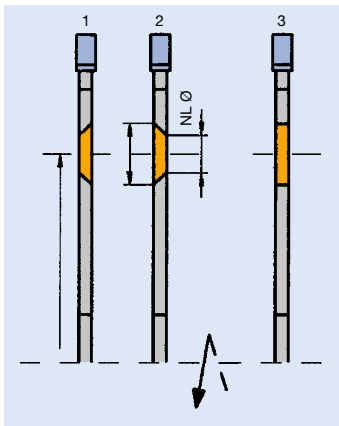
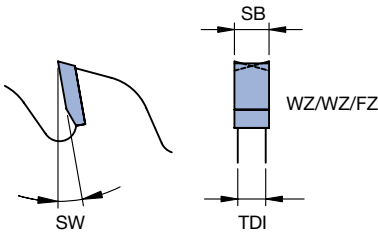
Processing units on CNC machining centres.

Workpiece material:

Chipboard and fibre materials paper and plastic coated, veneered, laminated veneer lumber (e.g. plywood, multiplex plywood).

Technical information:

Tooth combination WZ/WZ/FR for tear-free grooves. Mounting on flanges of processing units. Application with feed recommended for tear-free grooves.



Grooving circular sawblade WZ/WZ/FZ for CNC, HW tipped

WK 859 2

Machine	D mm	SB mm	TDI mm	BO mm	NLA mm	Type	Z	ZF	SW °	WSS	ID
Weeke	100	3.5	2.5	30			35	WZ/WZ/FZ	15	■	166000 ●
Weeke	100	4.0	2.8	30			35	WZ/WZ/FZ	15	■	166008 ●
Weeke	100	5.0	3.5	30			35	WZ/WZ/FZ	15	■	166001 ●
Weeke	100	8.5	3.5	20			35	WZ/WZ/FZ	15	■	166013 ●
SCM, Morbidelli, Holz-Her	120	3.5	2.5	20	3/4.5/35	1	35	WZ/WZ/FZ	15	■	166002 ●
Biesse, Felder	120	3.5	2.5	35	4/6.3/50	1	35	WZ/WZ/FZ	15	■	166004 ●
Biesse, Felder	120	3.5	2.5	35	4/6.3/50	2	35	WZ/WZ/FZ	15	■	166009 ●
SCM, Morbidelli, Holz-Her	120	4.0	2.8	20	3/4.5/35	1	35	WZ/WZ/FZ	15	■	166009 ●
SCM, Morbidelli, Holz-Her	120	4.0	2.8	35	4/6.3/50	1	35	WZ/WZ/FZ	15	■	166010 ●
Biesse, Felder	120	4.0	2.8	35	4/6.3/50	2	35	WZ/WZ/FZ	15	■	166010 ●
SCM, Morbidelli, Holz-Her	120	5.0	3.5	20	3/4.5/35	1	35	WZ/WZ/FZ	15	■	166003 ●
Biesse, Felder	120	5.0	3.5	35	4/6.3/50	1	35	WZ/WZ/FZ	15	■	166005 ●
Biesse, Felder	120	5.0	3.5	35	4/6.3/50	2	35	WZ/WZ/FZ	15	■	166005 ●
Homag, Weeke	125	3.5	2.5	30	4/5.5/48	1	35	WZ/WZ/FZ	15	■	166006 ●
Homag, Weeke	125	4.0	2.8	30	4/5.5/48	1	35	WZ/WZ/FZ	15	■	166011 ●
Homag, Weeke	125	4.0	2.8	30	4/5.5/48	2	35	WZ/WZ/FZ	15	■	166011 ●
Homag, Weeke	125	5.0	3.5	30	4/5.5/48	1	35	WZ/WZ/FZ	15	■	166007 ●
Homag, Weeke	125	5.0	3.5	30	4/5.5/48	2	35	WZ/WZ/FZ	15	■	166007 ●
Homag	200	5.0	3.5	30	4/5.5/52	1	60	WZ/WZ/FZ	15	■	166012 ●
Homag	200	5.0	3.5	30	4/5.5/52	2	60	WZ/WZ/FZ	15	■	166012 ●

Machine:

Vertical panel sizing saws without scoring unit.

Technical information:

Premium design with vibration damping laser ornaments. Better cutting edge at the exit side of the sawblade by negative cutting angle.

Circular sawblade, negative cutting angle

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D mm	SB mm	TDI mm	BO mm	NLA mm	Z	ZF	SW °	WSS	ID
220	3.2	2.2	30	KNL	42	HZ/DZ	-5	■	163075 ●
250	3.2	2.2	30	KNL	48	HZ/DZ	-5	■	163076 ●
303	3.2	2.2	30	KNL	60	HZ/DZ	-5	■	163077 ●

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