



Trimming and sizing on CNC machining centres *Excellent* - WhisperCut

Application:

For sizing of panels on CNC machining centres.

Machine:

Processing units on CNC machining centres.

Workpiece material:

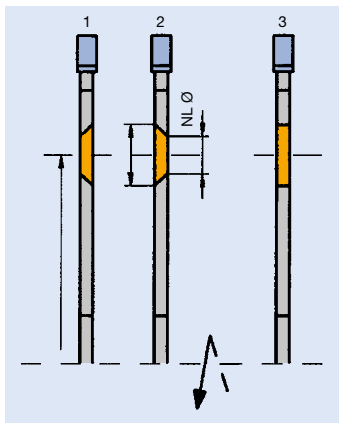
Chipboard and fibre materials paper and plastic coated, veneered, laminated veneer lumber (e.g. plywood, multiplex plywood), solid wood panels across grain and for mitre joints.

Technical information:

Extreme noise reduction. Special design and grouping of teeth for perfect cuts and reduced cutting forces. **Excellent** design with plastic filled laser ornaments for vibration damping and reduction of noise level. Stable tooth geometry for a long tool life. Universal use for various materials. Resharpenable two times.

Mounting on flanges of processing units. When sizing wood derived materials first score with feed (1 - 2 mm) and then cut against feed.

Optimized balancing quality for the use on CNC-aggregates.



Type 1:

Countersink right

Type 2:

Countersink left

Type 3:

Pinhole without countersink

Circular sawblade WhisperCut for CNC

WK 879 2, WK 879 2 DP

Machine	D	SB	TDI	BO	NLA	Type	Z	ZF	SW	WSS	ID
	mm	mm	mm	mm	mm				°		
Homag, Weeke	180	2.5	2.0	30	8/6/90	1	35	HZFA/WZFA	10	■ ■ ■	190713 ●
Flex 5, Flex 5+	180	2.5	2.0	40	8/6.6/52	2	35	HZFA/WZFA	10	■ ■ ■	190714 ●
Homag, IMA	200	2.5	2.0	30	2/6.2/42	3	40	HZFA/WZFA	10	■ ■ ■	190715 ●
					4/6/52	2					
					8/6/90	1					
IMA	200	2.5	2.0	30	2/6.2/42	3	40	HZFA/WZFA	10	■ ■ ■	190716 ●
					4/6.6/60	2					
					8/6/90	1					
Flex 5, Flex 5+, Homag, Weeke	220	2.5	2.0	40	8/6.6/52	2	45	HZFA/WZFA	10	■ ■ ■	190717 ●
					8/6.6/52	2	45	HZFA/WZFA	10	■ ■ ■	190718 ●
					4/6.6/52	1					
					8/6/90	1					
Flex 5, Flex 5+, Homag, Weeke	240	2.5	2.0	30	4/6.6/52	1	50	HZFA/WZFA	10	■ ■ ■	190719 ●
					4/6.6/52	2					
					8/6/90	1					
Flex 5, Flex 5+, Homag, Weeke	240	2.5	2.0	40	8/6.6/52	2	50	HZFA/WZFA	10	■ ■ ■	190720 ●
Biesse, Holz-Her	250	2.5	2.0	30	2/6/42	3	50	HZFA/WZFA	10	■ ■ ■	190721 ●
					2/6/50	3					
					8/6/90	1					
Homag, Felder, Format-4	280	2.5	2.0	30	2/7/42	3	55	HZFA/WZFA	10	■ ■ ■	190722 ●
Homag	303	3.2	2.4	30	KNL	3	60	HZFA/WZFA	10	■ ■ ■	190728 □
					8/6/90	1					
Homag	350	3.2	2.4	30	KNL	3	70	HZFA/WZFA	10	■ ■ ■	190729 □
					8/6/90	1					

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