



Segment hogger for sizing unit

Application:

For hogging along and across grain with/without scoring sawblade.

Machine:

Sizing station in production lines.

Workpiece material:

Chip and fibre boards (MDF etc.) uncoated, veneered, plastic coated.

Technical information:

The cut edge quality depends on the circular sawblade. Tool body D 305 mm in steel or D 355 mm in aluminium. Staggered cut with six tungsten carbide segments. Build up option with extension hogger unit. For D 305 mm the hogger is mounted directly on the spindle without flanged sleeve.



Hogger for sizing unit

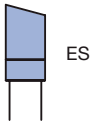
SZ 300 2, SZ 301 2

| Machine | D | SB | BO | Z/ZF _{Sawblade} | QAL | ID | ID |
|-------------|-----|------|--------|--------------------------|-----|--------|--------|
| | mm | mm | mm | | | LH | RH |
| Siempelkamp | 305 | 60.1 | 30 | 60/ES | HW | 064700 | 064701 |
| Siempelkamp | 355 | 60.5 | 40 DKN | 72/ES | HW | 064702 | 064703 |



Spare parts:

| Part-no. | BEZ | ABM | BEM | ID |
|----------|-----------------------------|-------|-------------------------|----------|
| | | mm | | |
| 1 | Countersink screw, Torx® 20 | M6x12 | Torx® 20 | 006084 ● |
| 2 | Screw with ISK | M8x17 | for D = 250/350/305/355 | 006237 ● |
| 3 | Cylindrical screw with ISK | M8x60 | for D = 305 | 005878 ● |
| 3 | Cylindrical screw with ISK | M8x35 | for D = 305/350 | 005874 ● |
| 3 | Cylindrical screw with ISK | M8x25 | for D = 355 | 005947 ● |



Hogging sawblade

WK 801 2

| D | SB | BO | Z | ZF | QAL | ID | ID |
|-----|-----|-----|----|----|-----|----------|----------|
| mm | mm | mm | | | | LH | RH |
| 305 | 4.4 | 120 | 60 | ES | HW | 061844 ● | 061845 ● |
| 355 | 4.4 | 80 | 72 | ES | HW | 061846 ● | 061847 ● |

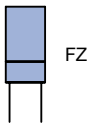
Technical information:

Steel (D 300 mm) and aluminium (D 350 mm) with segments.

Basic hogger

WZ 300 2

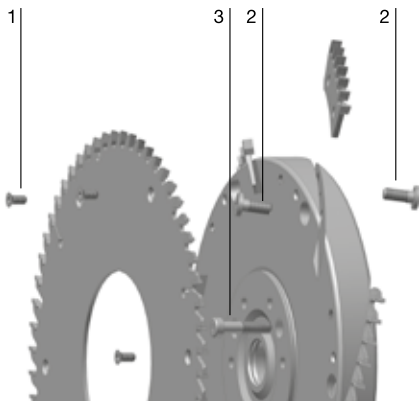
| D | SB | BO | Z | ZF | QAL | ID | ID |
|-----|------|----|------|----|-----|--------|--------|
| mm | mm | mm | | | | LH | RH |
| 300 | 28 | 30 | 6x7 | FZ | HW | 064440 | 064441 |
| 350 | 36.5 | 80 | 6x10 | FZ | HW | 064442 | 064443 |



Extension hogger

WZ 300 2

| D | SB | BO | Z | ZF | QAL | ID | ID |
|-----|------|----|------|----|-----|----------|--------|
| mm | mm | mm | | | | LH | RH |
| 300 | 28 | 30 | 6x7 | FZ | HW | 064444 | 064445 |
| 350 | 20.2 | 80 | 6x10 | FZ | HW | 064446 ● | 064447 |



Segments (6 per hogger)

TM 170 0

| ABM | Z | ZF | QAL | ID | ID |
|-----------|----|----|-----|----------|----------|
| mm | | | | LH | RH |
| D 300/340 | 7 | FZ | HW | 064970 ● | 064971 ● |
| D 350 | 10 | FZ | HW | 064962 ● | 064963 ● |

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