



Shank 10 mm

Application:

For drilling hinge holes, particularly in furniture construction.

Machine:

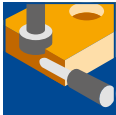
Point-to-point drilling machines, through feed drilling machines, CNC machining centres, hinge boring machines, multi spindle units.

Workpiece material:

Softwood and hardwood, chipboard and fibre materials (MDF, HDF etc.), uncoated, plastic coated, veneered etc., laminated veneer lumber (plywood, multiplex plywood etc.).

Technical information:

Spurs and main cutting edge in turnblade design. Replaceable centre point, resharpenable and adjustable for deep holes near to the bottom surface layer without marks. Diameter constant tool.

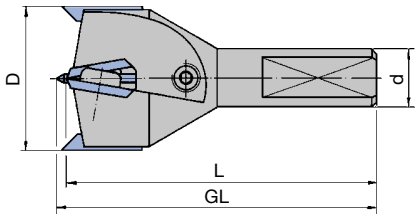


GL 57 mm, Z 2 / V 2

WL 920 0

D	GL	L	S	ID
mm	mm	mm	mm	RH
35	57	54.5	10x26	034565 ●

RPM: $n = 2800 - 7000 \text{ min}^{-1}$



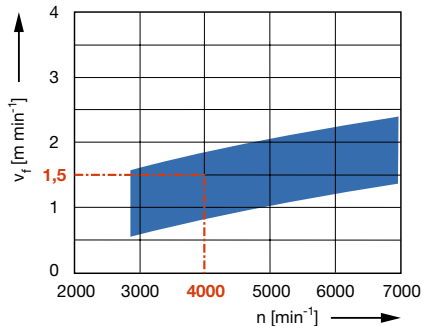
Spare knives:

BEZ	ABM	QAL	BEM	ID
	mm			
Turnblade knife	15.7x12x1.5	HW	Ø35	007673 ●
Turnblade spur	18x6x3.5	HW		007669 ●
Centering pin	D3x40			008151 ●

Spare parts:

BEZ	ABM	BEM	ID
	mm		
Screw	M3.5x4 (head D7)		006068 ●
Countersink screw	M3,5x6	Clamping screw for spur	007062 ●
Allen screw	M6x4	Clamping screw for centre point	005837 ●
Torx® key	Torx® 15		005457 ●
Allen screw	M5x10	Length adjustment	005802 ●
Anti-twist allen screw	M5x10	Length adjustment	007438 ●
Length adjustment screw	M5x17	for quick-change drill adaptors	009157 ●
Torx® 20			

Feed speed v_f depending on the spindle RPM n



Workpiece material:

Chipboard plastic coated

Operation:

Drilling

Correction factor for v_f :

Veneered = 0.8

Paper coated = 0.8

MDF = 0.7

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